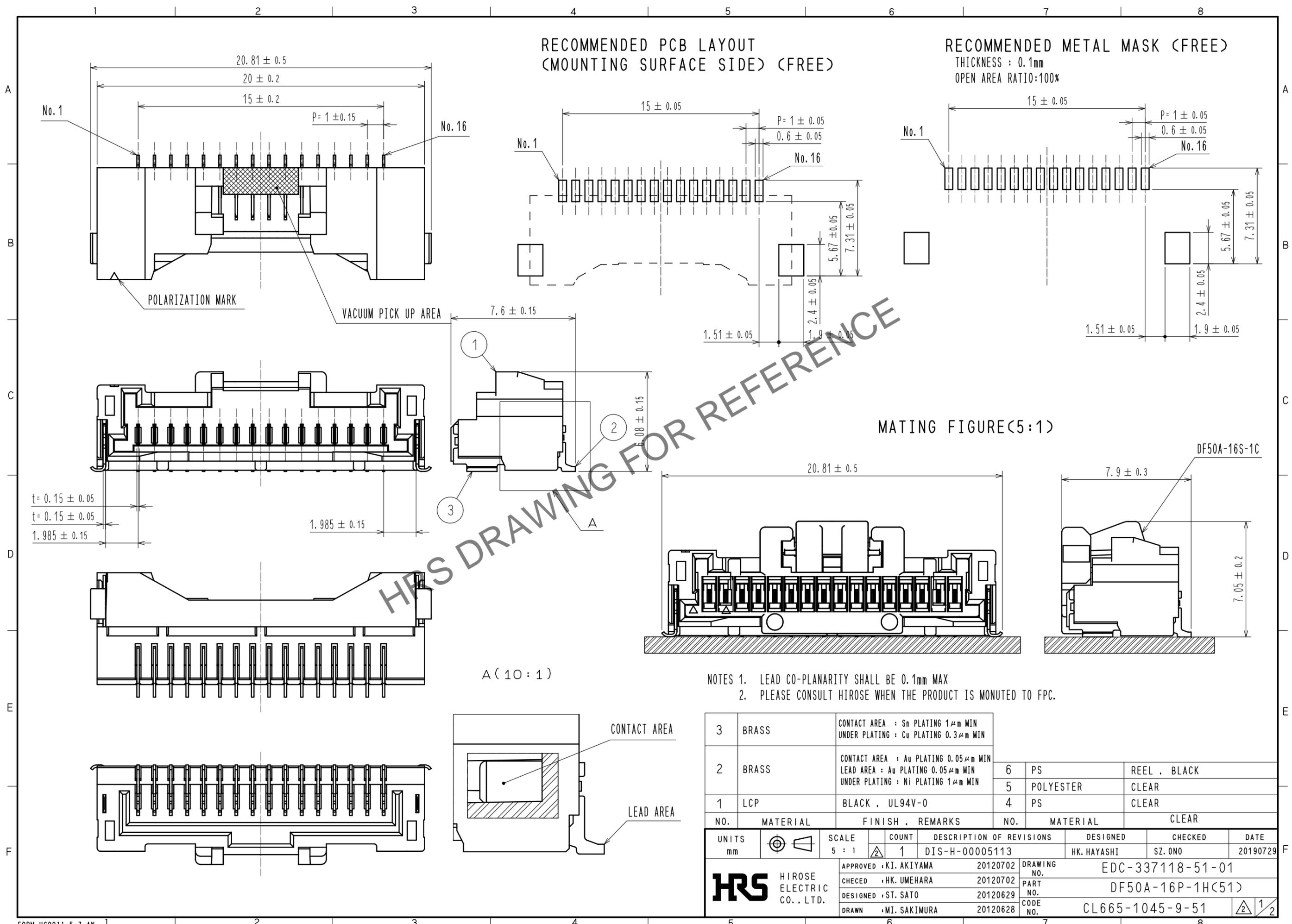


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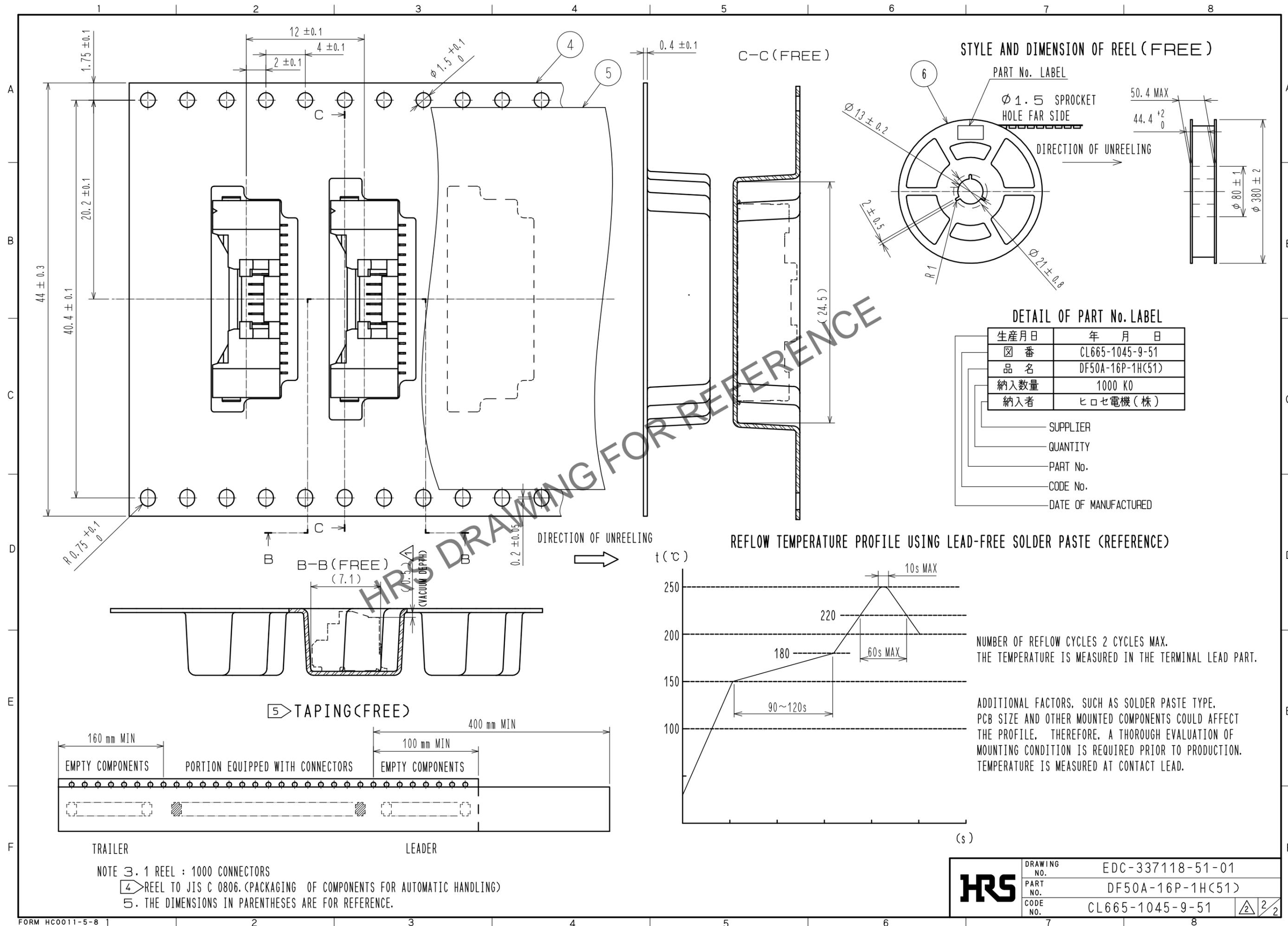
HRS DRAWING FOR REFERENCE

3	BRASS	CONTACT AREA : Sn PLATING 1μm MIN UNDER PLATING : Cu PLATING 0.3μm MIN	6	PS	REEL , BLACK
2	BRASS	CONTACT AREA : Au PLATING 0.05μm MIN LEAD AREA : Au PLATING 0.05μm MIN UNDER PLATING : Ni PLATING 1μm MIN	5	POLYESTER	CLEAR
1	LCP	BLACK , UL94V-0	4	PS	CLEAR
NO.	MATERIAL	FINISH , REMARKS	NO.	MATERIAL	CLEAR

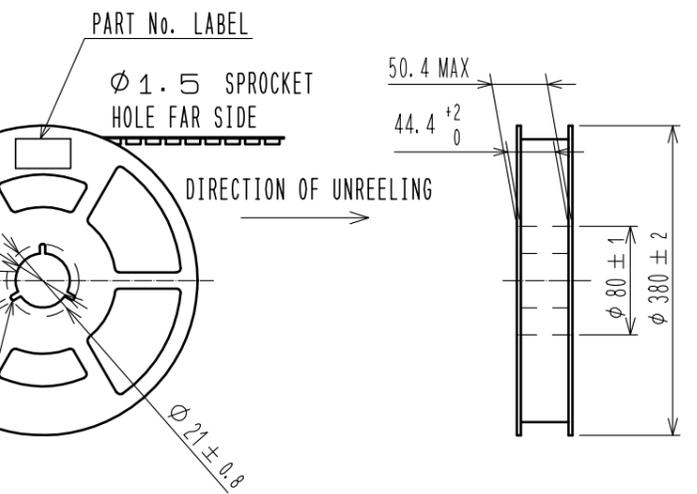
  

UNITS	SCALE	COUNT	DESCRIPTION OF REVISIONS	DESIGNED	CHECKED	DATE
mm	5 : 1	1	DIS-H-00005113	HK. HAYASHI	SZ. ONO	20190729
APPROVED : KI. AKIYAMA			20120702	DRAWING NO. EDC-337118-51-01		
CHECED : HK. UMEHARA			20120702	PART NO. DF50A-16P-1H(51)		
DESIGNED : ST. SATO			20120629	CODE NO. CL665-1045-9-51		
DRAWN : MI. SAKIMURA			20120628	1/2		

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**STYLE AND DIMENSION OF REEL (FREE)**

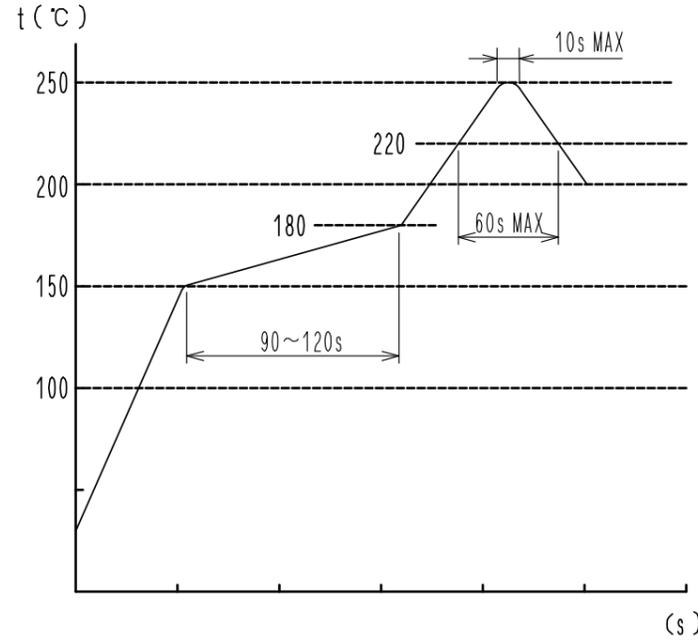


**DETAIL OF PART No. LABEL**

生産月日	年 月 日
図 番	CL665-1045-9-51
品 名	DF50A-16P-1H(51)
納入数量	1000 KO
納入者	ヒロセ電機(株)

- SUPPLIER
- QUANTITY
- PART No.
- CODE No.
- DATE OF MANUFACTURED

**REFLOW TEMPERATURE PROFILE USING LEAD-FREE SOLDER PASTE (REFERENCE)**



NUMBER OF REFLOW CYCLES 2 CYCLES MAX.  
 THE TEMPERATURE IS MEASURED IN THE TERMINAL LEAD PART.

ADDITIONAL FACTORS, SUCH AS SOLDER PASTE TYPE,  
 PCB SIZE AND OTHER MOUNTED COMPONENTS COULD AFFECT  
 THE PROFILE. THEREFORE, A THOROUGH EVALUATION OF  
 MOUNTING CONDITION IS REQUIRED PRIOR TO PRODUCTION.  
 TEMPERATURE IS MEASURED AT CONTACT LEAD.

- NOTE 3. 1 REEL : 1000 CONNECTORS  
 4 REEL TO JIS C 0806. (PACKAGING OF COMPONENTS FOR AUTOMATIC HANDLING)  
 5. THE DIMENSIONS IN PARENTHESES ARE FOR REFERENCE.

<b>HRS</b>	DRAWING NO.	EDC-337118-51-01
	PART NO.	DF50A-16P-1H(51)
	CODE NO.	CL665-1045-9-51
		2/2